

Receiving Report

Date: 13/05/16

Batch No: M12 5606

Supplier: MARNOR

Dart P/O: 19846

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 13/05/16 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 C

Production/Admin: 13/05/15
 Date 13/05/15
 Received/Costing CZ
 Initial CZ

Location

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
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[illegible]



Marmon/Keystone Canada Inc.
SPECIALTY STEELS

Picking Slip

ORDER: 1133159

Page: 1
Rep.: GEE
DATE: 05/10/2013
TIME: 7:56:01

Sold To:

DART AEROSPACE LTD
1270 ABERDEEN STREET

Ship To:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY

ON CAN

HAWKESBURY
K6A 1K7

ON CAN

Territory: 16T
Status: 15

Cust. Order#

PO19846

Entry Date:

05/09/2013

Ship Via

TST OVERLAND #222112

FOB

BOUCHERVILLE

ORDER NOTES

Fax all papers to Linda Lacelle 613-632-1053

rev:01/11 GD

01 -STAINLESS STEEL SEAMLESS TUBE A/SA213 304L 304L NO POLISH
304L smis tube 3/4"x.120" SA213aw AP
STS .750 .120 F304L

SALES TYPE: 1

Mapping...

Ship date: 05/10/2013

QTY ORD.... 80 FT 0 IN
SHP T-D.... 0 FT 0 IN
SHIP..... 80 FT 0 IN
WT/FT807

P u l l e d				R e t u r n e d		B i l l		Initial
Bin	Heat Number	Mill	Pieces @ length	Pieces @ length	Bin	Pieces	Quantity	
	Y2089B		4 x 20'					

RIA-220:

Colour Code Product -

Cust. part#: M304TR0.750W.120

TOTAL WEIGHT

Zone: K6

1 tube 2"

16/3/10/18



CRYSTAL-PALACE

MILL TEST CERTIFICATE

ISO9001:2008 PED Material Certificate (No.: QAC0021058/A) DATE OF ISSUE: 2012/8/7

SHANGHAI CRYSTAL PALACE PIPE CO., LTD.

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CUSTOMER: MARMON/KEYSTONE CANADA INC.		CERTIFICATE NO.: 2012-5-7-B-5									
P.O. NO.: BN3007		ORDER NO.: 2012-05-007-B									
COMMODITY: STAINLESS STEEL SEAMLESS TUBING		GRADE: ASTM A213-10 TP304/TP304L									
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END		HEAT NO. (T12089)									
CHEMICAL CONTENTS (WT%)											
ELEMENTS	C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0-11.0	18.0-20.0				
RESULTS (LADLE)	0.023	0.74	0.040	0.007	0.32	8.07	18.11				
PHYSICAL PROPERTIES											
Dimensions		Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)	TS (Mpa)	EL (%)	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.I (inch)	Length (feet)			≥ 205	≥ 515	≥ 35				
0.750	0.120	20									OK
REMARKS: AS PER ASTM A213-10a/ASME SA213-10 WALL THICKNESS TOLERANCE AS PER ASTM A269-10 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-12-08-09											
1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. SHANGHAI CRYSTAL PALACE PIPE CO., LTD											
MANAGER OF QUALITY ASSURANCE DEPARTMENT											
QC REVIEWED SEP 11 2012											

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING

SPECIFICATION: ASTM A213 OR ASME SA213 OR ASTM A269

WALL THICKNESS TOLERANCE PER ASTM A269 AS FOLLOWS:

	PERMISSIBLE OD TOL (IN)	PERMISSIBLE WALL TOL
UP TO 1/2	±0.005	±15%
1/2 TO 1 1/4 EXCL	±0.005	±10%
1 1/4 TO 3 1/2 EXCL	±0.010	±10%
3 1/2 TO 5 1/2 EXCL	±0.015	±10%
5 1/2 TO 8 EXCL	±0.030	±10%

PART NUMBER: M304TRD.DDD(W)TTT

WHERE "D.DDD" = OUTSIDE DIAMETER IN INCHES
AND "TTT" = WALL THICKNESS IN INCHES

EG. 0.375" OD X 0.065" WALL TUBING = M304TRD.375W.065

RELEASED
R08/08/13 HJD

B	REFORMAT DWG. ADD SPECS (ZN DB-1), REF PART 08-020A	CP	08.10.20
A	NEW ISSUE	DS	01.06.09
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.	M304TR		
APPROVED			
DE APPR.			
DATE	08.10.20		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M304TR			
REV. B			
SHEET 1 OF 1			
TITLE			
304/316 ROUND TUBING			
SCALE			
NTS			
COPYRIGHT © 2001 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION FROM DART AEROSPACE LTD.			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19846

Purchase Order Date 5/9/2013

PO Print Date 5/9/2013

Page Number 1 of 1

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
6/13/2013

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.750W.120	304 ss round tube .750 x .120w	5/13/2013 Yes	60.00 f	TST ground	\$3.5000	\$210.00
1	M304TR0.750W.120	304 ss round tube .750 x .120w	5/20/2013 Yes	20.00 f	TST ground	\$3.5000	\$70.00

Special Inst:

MATERIAL: AISI 304/316 SEAMLESS
STAINLESS
STEEL SQUARE TUBING AS PER ASTM
A534 MILL FINISH
OR ASTM A260 MILL FINISH

PO Total:

\$280.00

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 5/9/2013

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO